

# **Design & Technology**

# **Composites**

# Materials required for questions

- Pencil
- Rubber
- Calculator

### **Instructions**

- Use black ink or ball-point pen
- Try to answer all questions
- Use the space provided to answer questions
- Calculators can be used if necessary
- For the multiple choice questions, circle your answer

## Advice

- Marks for each question are in brackets
- Read each question fully
- Don't spend too much time on one question

# Good luck!

<b>Q1.</b> GRP is	a combination of which materials?
Α	Glass fibre and resin
В	Wood fibre and resin
С	Carbon fibre and resin
<b>Q2.</b> Kevlar	is a material that has which of these properties?
Α	Strong and resistant to impact
В	Soft and resistant to spills and stains
С	Conductive and resistant to fire
Q3. Which	of these is a large sheet-based composite?
Α	ABS
В	CRP
С	MDF
<b>Q4.</b> What	material is added to concrete to give it better tensile strength?
Α	Steel rods
В	Glass fibres
С	Aggregate/stone

Q5. What are two mechanical properties of plywood?		
Α	Uniform strength and toughness	
В	Lightweight and dimensionally stable	
С	Strength and Hardness	
<b>Q6</b> . What is	s a suitable composite material for the body of a Formula 1 car?	
Α	GRP	
В	GRC	
С	Lightweight ceramic	
Q7. What is CFRP		
Α	Carbon fibre resin polymer	
В	Cement fibre reinforced plastic	
С	Carbon fibre reinforced polymer	
Q8. What gives plywood such good strength?		
Α	The repeating perpendicular grain	
В	The softwoods used in the layers	
С	The hardwoods used in the layers	

Q9. Explain the meaning of 'composite material' (2 marks)
Q10. Name two suitable wood composite materials that could be used for the web of a wooden L-beam (2 marks)
1.
2.
Q11. Name the three different types of composites and give an example of each (6 marks)

<b>Q12.</b> Describe <b>two</b> techniques for strengthening <b>or</b> reinforcing products and/or materials.
Give examples in your answer (4 marks)
<u>1</u> .
2.

Q13. A Kayak is to be made from GRP.		
Q13a. Name a polymer used in the GRP Kayak (1 mark)		
Q13b. Describe the procedures involved in creating a glass reinforced plastic (GRP) moulding. (6 marks)		

#### **Answers**

- **Q1.** A
- **Q2.** B
- **Q3.** C
- **Q4.** A
- **Q5.** A
- **Q6.** A
- **Q7.** C
- **Q8.** A

# Q9.

- A mix of two of more materials (1)
- To produce a material with enhanced properties (1)

## Q10.

- Plywood (1)
- Medium density fibreboard (MDF) (1)
- Blockboard (1)
- Laminboard (1)
- Chipboard
- Particle board (1)

### Q11.

- Fibre-based composites (1) GRP/CFRP (1)
- Particle-based composites (1) Reinforced concrete/Cement (1)
- Sheet-based composites (1) Plywood/MDF (1)

#### Q12.

- To make plywood stronger, it is built up in layers (1)
- Different directions of grain are used when laying down the layers of plywood (1)
- By doing this, the grain's weak lines of the grain are reinforced (1)
- Reinforced concrete is used in many construction projects due to its strength (1)
- Reinforced concrete is a more suitable building material because it combines the compressive strength of concrete and the tensile strength of steel (1)
- An interfacing can be used to stiffen a cotton shirt's collar (1)
- Fabrics can be stiffened and strengthened by laminating them (1)
- Cardboard layers with a corrugated middle layer are used to create corrugated cardboard. This makes the material stronger (1)
- Corrugated card structural pieces, such as a wine carrier, are used to reinforce packaging. This separates the products using internal pieces (1)

#### Q13a.

- Polyester resin (1)
- Epoxy resin (1)
- Polyurethane resin (1)

# Q13b.

- Create the mould (1)
- Coat the mould with a wax, polish, or release agent (1)
- Gel coat and resin mixed (1)
- Gel or resin coat application (1)
- Spray or add a layer of glass fibre (1)
- Incorporate a layer of resin or work resin into the first layer of glass fibre
  (1)
- Allow to set or cure (1)
- Take away and trim (1)